Work Order October 26, 2009			1									Page 1
Revision ID: A Item Name: Bu	ushing 6/10/2009 Star	9E rk () ty: 40.00		Accept	Cust Lem I Customer:				Setup	Start Stop		
	Process Plan:	R/	Date <i>DG-10-2 G</i> Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center ID	Desc	ration cription		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Rev A1	Nbr		٠				,		_		
100 Hardinge CNC Lathe S	Hard	inge CNC LATH Memo 1-Machin	ESMALL ie as per Folio FA273 □2-Debu	0.00 The formal of the control of th	Med 29			60	L	5		
QC Quality Control	QC2	- Inspect parts of Memo	f machine FAI/FAIB .	0.00	V10/25			<i>6</i> 0) <i>G</i>	b		
120 QC Quality Control	QC8	8- Inspect parts - s Memo	second check	0.00 And	09/10/30			60		<u> </u>		

Jo D

Work Order ID 53181

Page 2

3 15

October 26, 2009 10:12:13 AM

Item ID:

D2537

Bushing

A1

Accept

Setup Start

Revision ID: Item Name: **Start Date:**

26/10/2009

Start Qty: 40.00 Req'd Qty: 40.00

Operation

Description

Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start

Run

Stop

Required Date: 03/11/2009

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop Reject

Sequence ID/ Work Center ID

130

Packaging Packaging

Memo

Memo

0.00

0.00

Plan Draw Rev. Code

Accept Qty

Reject Qty

Insp. Number Stamp

140

QC

Quality Control

OC21- Final Inspection - Work Order Release

Identify as per dwg & Stock Location: 504

0.00

0.00

Picklist Print

October 26, 2009 10:12:18 AM

Work Order ID: 53181

Parent Item:

Comments:

D2537RevA1

Parent Item Name: Bushing



Start Date: 26/10/2009

Required Date: 03/11/2009

Page 1

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Prin Item Loca	•	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R.500	11/14 11 /14 11 /14 11 /14	Purchased	No		100	f	9.2000	4.8253			

304 SS roundbar .500

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
MAT	9.2		-
108415	2		
111323	7.2		

M113006

6.8Pt Show/0/29

DART AEROSPACE LTD	Work Order:	53181
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.250	+/-0.010	1.255				
0.316	+0.005/-0.000	0.317				
Ø0.438	+/-0.010	0.438				
						10

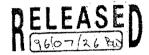
-	Measured by:	~\	Audited by:	ant	Prototype Approval:	N/A
	Date:	09/10/25	Date:	09/10/20	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	
B	05.02.17	Added Ø0 438	KJ/JLM 1.A	
		Tolerance revised on Ø0.438	KJ/EC/DD	<i>X</i>
0	07.10.31	Tolerance revised on 20.430	11(0,20,00	



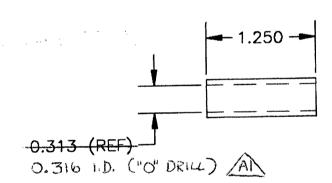


DESIGN B WILLIAMS	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT, (
CHECKED	APPROVED	DRAWING NO.		RE	V.	٨
m.m.	B6	D2537	SHEET		OF	•
DATE		TITLE		S	CA	LE
96:05:15	1_	BUSHING			1	1:1
AI 02.0	8.30 (19)	0,316 WAS 0.313				





B109-10-25



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

KE 91.09.07